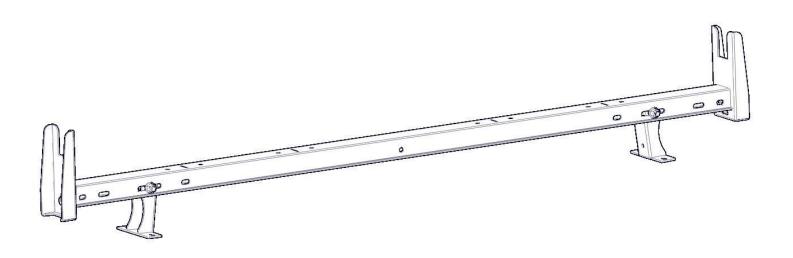


#### WE PUT EVERYTHING WITHIN REACH.

# Instruction Guide 40822



Kargo Master Rancho Cordova, CA 95742 800-343-7486 CustomerService@KargoMaster.com

20201105R3 DATE:



## \*PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT\*

### <u>Warning</u>



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

#### **Tools Needed**

13mm Socket and Wrench	10mm Socket and Wrench
9/16" Socket and Wrench	7/16" Socket and Wrench

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#### **Before You Begin**

- Read all instructions.
- Be sure to put sealant around all threads entering cargo area and between the rubber spacer and roof of vehicle to prevent water from leaking into cargo area.
- Ensure ALL hardware is tight at the conclusion of the instructions.



#### **Parts**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
А	40821-10	Crossbar Assembly	1
В	40822-10-001	Slotted Foot	2
	18-40822-M	Mount Assembly	1
	18-40822-A	Assembly Hardware	1

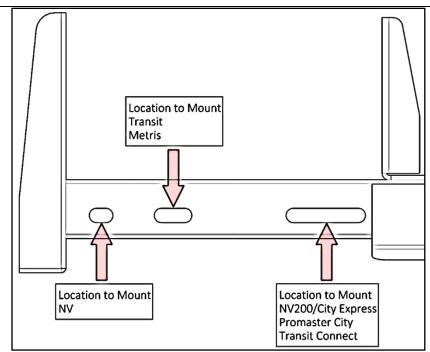
## Assembly Hardware (18-40822-A)

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		70114	3/8-16 X 2-3/4" HEX HEAD BOLT	2
2		70105	3/8-16 X 1" HEX HEAD BOLT	2
3		0159723	3/8" WASHER	8
4		37185	3/8"-16 LOCK NUT	4
5		40821-10-005	FOOT BUSHING	1



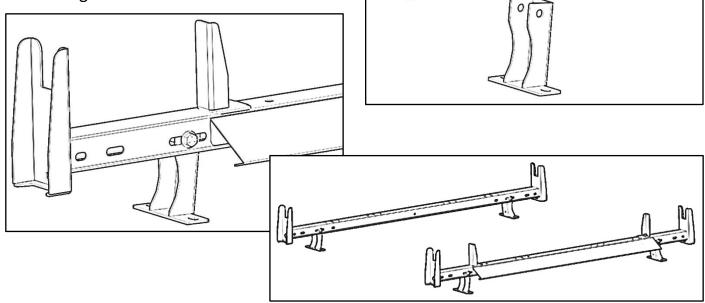
#### Step 1 – Assembly of Foot

• Depending on your vehicle, the foot will mount in different slots.



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- Use a 3/8" x 2-3/4" hex head bolt, two 3/8" flat washers, and a 3/8" lock nut to bolt foot (B) to cross member (A). Be sure to insert the nylon spacer inside foot.
- Have the cup in the foot facing outward as shown.
- Repeat on opposite side.
- Do NOT tighten.



For installation, follow your vehicles instructions below.



## **Installation Instructions**

• Find vehicle below, follow instructions from there.

## Installation Hardware (To Scale) (18-40822M)

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		38560	M6 X 1.0 X 22MM HEX HEAD BOLT	4
2		33078	1/4" FLAT WASHER	4
3		33618	1/4" LOCK WASHER	4
4		11552488	M8-1.25 X 30MM HEX HEAD BOLT	2
5		11552486	M8-1.25 X 20MM HEX HEAD BOLT	4
6		11545144	5/16" FLAT WASHER	4
7		1171067	5/16" LOCKING WASHER	4
8		11511017	M8-1.25 NYLON NUT	2
9		0162867	M8 U- NUT	4
10		33216	5/16" FENDER WASHER	2



## Installation Hardware (con't)

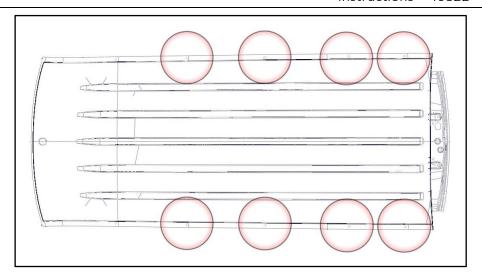
ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
11	0 0	40821-10-004	3 HOLE RUBBER PAD	2
12			RUBBER	2
13			TRANSIT ROOF PLATE	2
14		-	1/8" X 5/16" X 1-3/4" RUBBER WASHER	2
15		BH-821	SELF LEVELING ADHESIVE SEALANT	1



#### **Transit Connect**

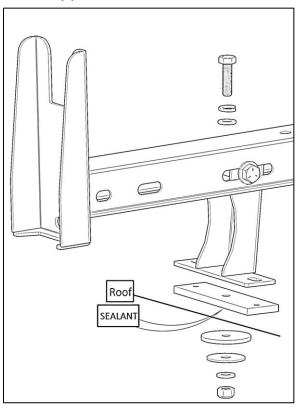
#### Step 1

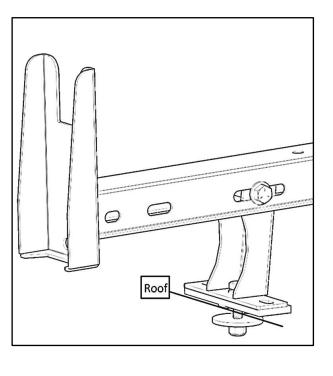
- Locate 2 mounting locations in roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



#### Step 2

- Bolt through the mount foot
  - (B) into the exposed holes in roof using one M8 x 30mm hex head, one 5/16" flat washer, a rubber spacer, a rubber washer, one 5/16" fender washer, another 5/16" flat washer, and one M8 lock nut, in that order, as shown.
- Be sure to put rubber spacer in between mount foot and roof of van as shown below.
- The roof goes in between rubber spacer and rubber washer.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





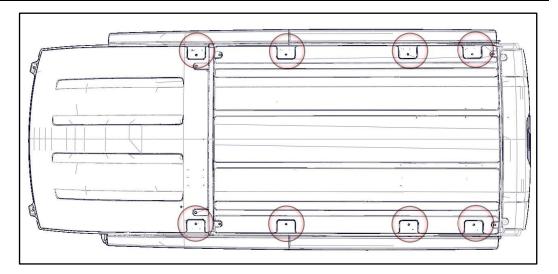
#### Step 3



#### Transit

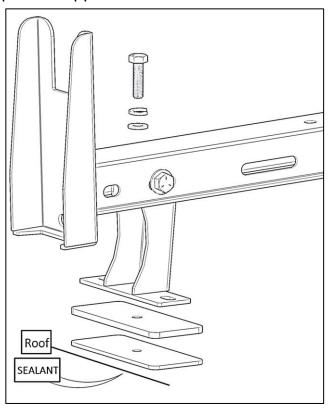
#### Step 1

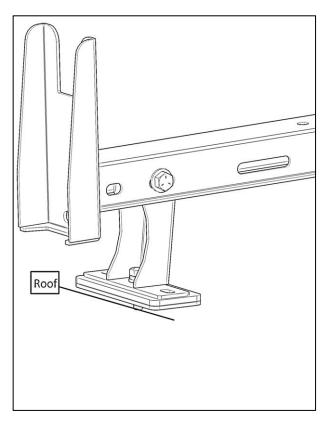
- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting location in roof.



#### Step 2

- Bolt through the mount foot (B) into the exposed holes in roof using one M8 x 30mm hex head, one 5/16" lock washer, one 5/16" flat washer, a metal plate, and a rubber pad, in the order shown.
- Be sure to put rubber pad and metal plate in between mount foot (B) and roof of van as shown below. The rubber pad goes on the roof.
- Place sealant between rubber pad and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





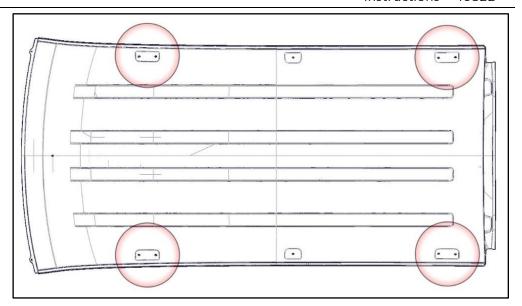
#### Step 3



#### **Promaster City**

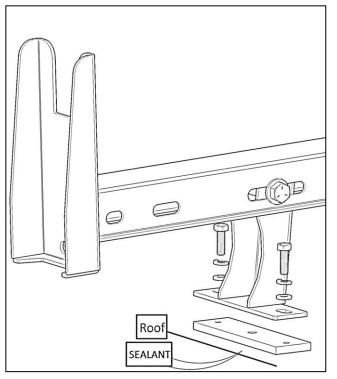
#### Step 1

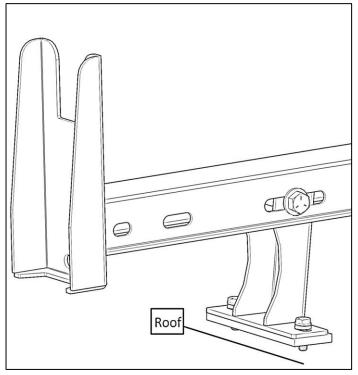
- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



#### Step 2

- Bolt through the mount foot (B) into the exposed holes in roof using one M6 x 22mm hex head, one 1/4" lock washer, one 1/4" flat washer, and a rubber spacer, in that order, as shown.
- Be sure to put rubber spacer in between mount foot (B) and roof of van as shown below.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





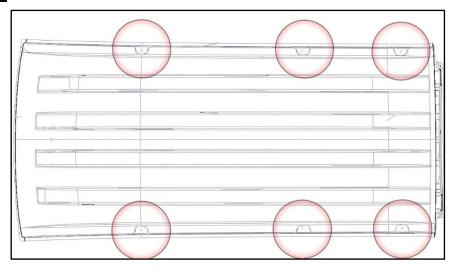
#### Step 3



#### **NV200/Chevy City Express**

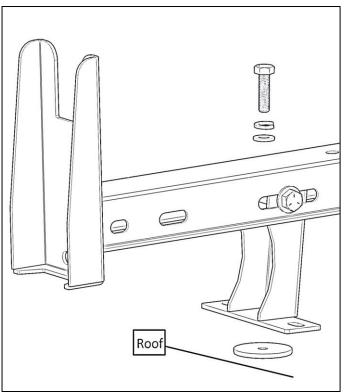
#### Step 1

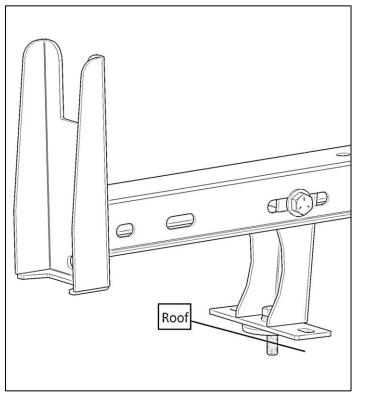
- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



#### Step 2

- Bolt through the mount foot (B) into the exposed holes in roof using one M8 x 30mm hex head, one 5/16" lock washer, one 5/16" flat washer, and a rubber washer, in that order, as shown.
- Be sure to put rubber washer in between mount foot (B) and roof of van as shown below.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





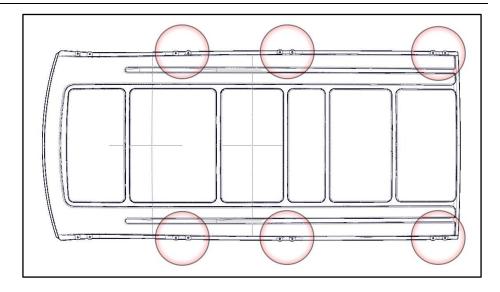
#### Step 3



#### Metris

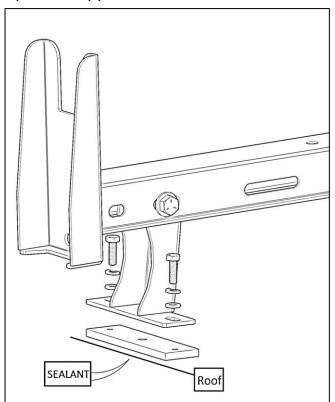
#### Step 1

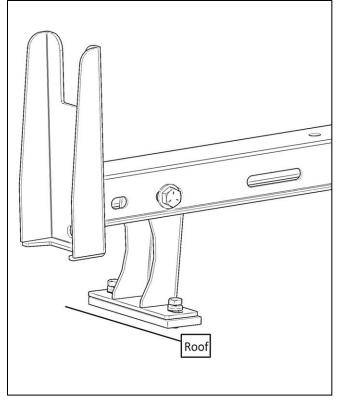
- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



#### Step 2

- Bolt through the mount foot (B) into the exposed holes in roof using one M6 x 22mm hex head, one 1/4" lock washer, one 1/4" flat washer, and a rubber spacer, in that order, as shown.
- Be sure to put rubber spacer in between mount foot (B) and roof of van as shown below.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





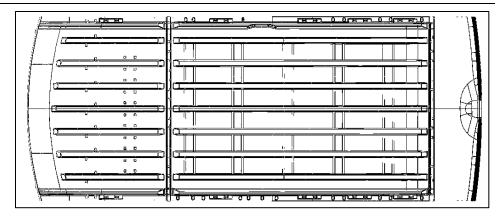
#### Step 3



#### NV

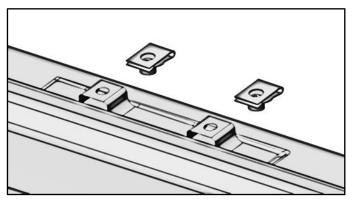
#### Step 1

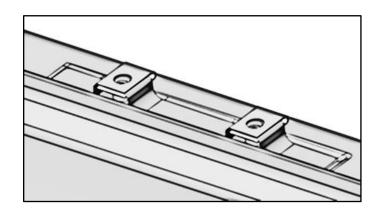
 Locate 2 mounting locations on roof for the crossbar to be installed.



#### Step 2

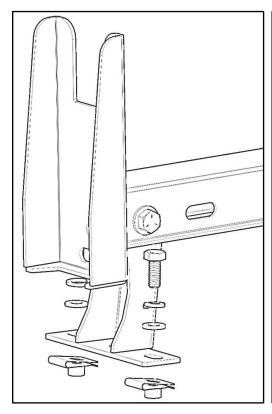
Install M8 U-nuts as shown.

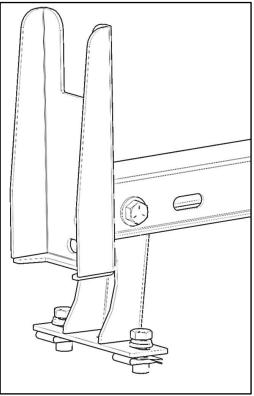




#### Step 3

- Bolt through the mount foot (B) into the previously installed M8 U-nuts using M8 x 20mm hex head, 5/16" lock washer, and 5/16" flat washer.
- Repeat on opposite side.





#### Step 4